


18 P9	-0.018 -0.061
95 e6	-0.072 -0.094
60 H7	+0.030 0.000
fitsize	tolerance

 COLD ROLLING STAINLESS STEEL PLANT				
DWG No.	SHEET	OF	ASSEMBLY DWG No.	MARK
DWG No.	PAGE		REV.	

JIS-CAPL	Kennwart/ Order Code	Aenderung Revision				Aenderung gepr.: Revision checked												
		Aend.-Ind. Revision	Datum Date	Name Name	Planquadrat, Aenderungstext Quadrant, Description		Datum Date	Name Name										
		Erstellt Drawn by	2004-12-09	Goeschl	<div>ANDRITZ</div> ANDRITZ AG WIEN, AUSTRIA		Original Origin	3 OK 89706	IDENT									
		Geprueft Checked	2004-12-09	Markman			Ersatz fuer Replaces											
		Geprueft Checked																
Geprueft Checked																		
92-97538/0	Auftrags-Nr./ Order Number	Massstab Scale	Benennung/ Title				Zeichnungs-Nr./ Drawing Number		Aend.-Ind. Revision	Sprache Language	Blatt Sheet							
		1:2	WELLE				3 OK 94374				von of							
			SHAFT				D=95/18 x 188		CAD OK-BK.JIS-CAPL.402.02.WELL.1 D1									
		Werkstoff Material	1.4122				Masse Weight	5.3 kg		Gruppen-Nr. Group Number 40202								
		Allgemein-toleranzen Dimensional variation	ISO 2768-mK (Maschinenbau) (Construction of machines)				Grenzab-masse Nominal range	ueber/over bis/ to		0.5 ± 0.1	6/30 ± 0.2	30/120 ± 0.3	120/400 ± 0.5	400/1000 ± 0.8	1000/2000 ± 1.2	2000/4000 ± 2	4000/8000 ± 3	8000/12000 ± 4
ISO 13920-BA-F (Stahlbau) (Steel construction)				ueber/over bis/ to		0 ± 1		30/120 ± 2	120/315 ± 2	315/1000 ± 3	1000/2000 ± 4	2000/4000 ± 4	4000/8000 ± 5	8000/12000 ± 6	12000/16000 ± 7	16000/20000 ± 8	over ± 9	